



## Werkstoff/Grade 1.4301/1.4307/1.4541/1.4401/1.4404/1.4571

### Edelstahlrohre / Stainless steel pipes

nach/acc. to DIN EN ISO 10217-7 (DN 25 – DN 600)/EN 10296-2 (DN 700 – DN 800) – 1.4571

DN/ NB	OD (mm)	Wanddicke/ Wall thickness t (mm)	Werkstoffe/Grades				
			1.4301/ 1.4307	1.4541	1.4401/ 1.4404	1.4571	
25	33.7	2.0		•	•	•	
40	42.4	2.0			•		
	48.3	2.0			•	•	
50	54.0	2.0			•		
		2.0	•	•	•		
	60.3	2.5/2.6		•		•	
		3.0		•		•	
		3.2				•	
65	69.0	3.6	•		•		
		2.0		•	•		
	76.1	2.0		•		•	
		2.3		•	•	•	
		2.5/2.6		•		•	
80	84.0	3.0			•		
		3.6		•		•	
		4.0		•		•	
		2.0		•	•	•	
	88.9	2.0		•		•	
		2.3		•		•	
		2.5/2.6		•	•	•	
100	104.0	3.0			•		
		3.6		•		•	
		4.0		•		•	
	108.0	2.0		•		•	
		2.0		•		•	
	114.3	3.0		•		•	
		3.6		•		•	
		4.0		•		•	
		5.0		•		•	
125	133.0	2.0		•		•	
		2.5/2.6		•		•	
	139.7	3.0		•		•	
		4.0		•		•	
		5.0				•	•
150	154.0	6.0/6.3			•		
		2.0		•			
	156.0	3.0		•		•	
		3.0		•		•	
	159.0	4.0		•		•	
		5.0		•		•	
168.3	2.0			•			
	2.5/2.6		•	•	•		
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0			•		
		5.0				•	
		6.0/6.3				•	
150	168.3	3.0			•		
		4.0					



## Werkstoffe/Grades TP 304L/316L

## Edelstahlrohre/Stainless steel pipes

Abmessung/Dimension				Rohrgewicht/Pipe weight (kg/m)*	Werkstoff/Grade TP 304L		Werkstoff/Grade TP 316L	
Inch	Schedule	OD (mm)	t (mm)	ASME B36.19/ ASME B36.10	ASTM A312	ASTM A358	ASTM A312	ASTM A358
2"	10S	60.3	2.77	3.39	•		•	
	40S/STD	60.3	3.91	5.52			•	
3"	10S	88.9	3.05	6.45	•		•	
	40S/STD	88.9	5.49	11.29	•		•	
4"	10S	114.3	3.05	8.36	•		•	
	40S/STD	114.3	6.02	16.07	•		•	
5"	10S	141.3	3.40	11.57	•		•	
6"	10S	168.3	3.40	13.84	•	•	•	•
	40S/STD	168.3	7.11	28.26	•	•	•	•
8"	10S	219.1	3.76	19.96	•	•	•	•
	20	219.1	6.35	33.82		•		•
	40S/STD	219.1	8.18	42.55	•	•	•	•
	80S/XS	219.1	12.70	65.63		•		•
10"	10S	273.1	4.19	27.78	•	•	•	•
	20	273.1	6.53	42.41		•		•
	40S/STD	273.1	9.27	60.31	•	•	•	•
	80S/XS	273.1	12.70	82.80		•		•
12"	10S	323.9	4.57	36.00	•	•	•	•
	40S/STD	323.9	9.53	73.88	•	•	•	•
	80S/XS	323.9	12.70	98.95				•
14"	10S	355.6	4.78	41.35	•	•	•	•
	40S/STD	355.6	9.53	81.35		•		•
16"	10S	406.4	4.78	47.34	•	•	•	•
	40S/STD	406.4	9.53	94.70		•		•
	80S/XS	406.4	12.70	125.50		•		•
18"	10S	457.0	4.78	53.31	•	•	•	•
	40S/STD	457.0	9.53	106.83		•		•
20"	10S	508.0	5.54	68.89	•	•	•	•
	40S/STD	508.0	9.53	118.95		•		•
	80S/XS	508.0	12.70	157.51		•		•
24"	10S	610.0	6.35	94.53	•	•	•	•
	40S/STD	610.0	9.53	143.20		•		•
	80S/XS	610.0	12.70	189.82		•		•

\* Gewichtsangaben sind Richtwerte/Indications are guidelines only



## Werkstoffe/Grades 1.4462/1.4410/1.4539

### Duplex- und Superduplex-Rohre/Duplex and superduplex pipes

nach/acc. to ASTM A928/ASTM A790

Werkstoff/Grade 1.4462/UNS S31803/UNS S32205 und/and 1.4410/UNS S32750

Abmessung/Dimension				Werkstoffe/Grades 1.4462/UNS S31803/ UNS S32205		Werkstoffe/Grades 1.4410/ UNS S32750
Inch	Schedule	OD (mm)	t (mm)	ASTM A790	ASTM A928	ASTM A928
2"	10S	60.30	2.77	•	•	
3"	10S	88.90	3.05	•	•	
4"	10S	114.30	3.05	•	•	
6"	10S	168.30	3.40		•	•
	40S/STD	168.30	7.11			•
8"	10S	219.10	3.76	•	•	•
	40S/STD	219.10	8.18	•	•	•
	80S/XS	219.10	12.70		•	
10"	10S	273.10	4.19	•	•	•
	40S/STD	273.10	9.27	•	•	•
	80S/XS	273.10	12.70		•	
12"	10S	323.90	4.57	•	•	•
	40S/STD	323.90	9.53	•	•	•
	80S/XS	323.90	12.70		•	
14"	10S	355.60	4.78	•	•	•
	40S/STD	355.60	9.53	•	•	•
	80S/XS	355.60	12.70		•	
16"	10S	406.40	4.78	•	•	•
	40S/STD	406.40	9.53	•	•	•
	80S/XS	406.40	12.70		•	
20"	10S	508.00	5.54		•	
	40S/STD	508.00	9.53		•	
24"	10S	610.00	6.35		•	
	40S/STD	610.00	9.53		•	

Seit 2012 verfügen wir zusätzlich über ein Lager mit Duplex- und Superduplex-Rohren in Calgary/Kanada. Die Abmessungen reichen von 2" bis 30" in 10S und 40S. Since 2012 we also have a store with duplex and superduplex pipes in Calgary/Canada. The sizes range from 2" to 30" in wall thicknesses 10S and 40S.

## Edelstahlrohre/Stainless steel pipes

nach/acc. to DIN EN 10217-7 TC2/AD 2000-Merkblatt W 2

Werkstoff/Grade 1.4539/UNS N08904/904L

DN/NB	OD (mm)	t (mm)	Lager/Stock
15	21.3	2.00	
25	33.7	2.00	•
	33.7	2.60	
32	42.4	2.00	•
40	48.3	2.00	•
50	60.3	2.00	•
	60.3	2.77	•
65	76.1	2.30	•
80	88.9	2.30	•
	88.9	3.05	•

DN/NB	OD (mm)	t (mm)	Lager/Stock
100	114.3	2.60	•
	114.3	3.05	•
125	139.7	3.00	•
150	168.3	2.60	•
	168.3	2.90	•
200	219.1	2.90	•
	219.1	4.00	•
250	273.0	2.90	•
	273.0	4.00	•
300	323.9	2.90	•

Fortsetzung/Continuation >



## Werkstoffe/Grades 1.4307/TP 304L, 1.4404/TP 316L

Molchbare Edelstahlrohre/Piggable pipes in stainless steel

nach/acc. to DIN 2430-1 Ausg. Februar 2009

Werkstoffe/Grades 1.4307/TP 304L, 1.4404/TP 316L

DN/NB	ID (mm)	t (mm)	Rohrgewicht/ Pipe weight (kg/m)*	1.4307 / TP 304L	1.4404 / TP 316L
25	29.7	2.0	1.59		
50	54.5	2.9	4.17	•	•
80	82.5	3.2	6.87	•	•
100	107.1	3.6	9.98	•	•
125	131.7	4.0	13.59	•	•
150	159.3	4.5	18.46	•	•
200	206.5	4.5	23.71	•	•

\* Gewichtsangaben sind Richtwerte/  
Indications are guidelines only

Weitere Abmessungen auf Anfrage/  
Other dimensions on request

## Werkstoffe/Grades 1.4301/1.4307/TP 304L, 1.4404/TP 316L

Lebensmittelrohre/Pipes for food industry

nach/acc. to DIN EN 10357 Ausg. März 2014 (DIN 11850)

Ausführung CD und BD auf Anfrage/Specification CD and BD available on request

DN/NB	OD (mm)	t (mm)	Rohrgewicht/ Pipe weight (kg/m)*	1.4301/1.4307/TP 304L		1.4404/TP 316L	
				CC	BC	CC	BC
15	18.0	1.5	0.62		•		•
	19.0	1.5	0.66		•		•
20	22.0	1.5	0.77		•		•
	23.0	1.5	0.81		•		•
	25.0	1.2	0.72		•		•
	25.4	1.6	0.96		•		•
25	28.0	1.5	1.00		•		•
	29.0	1.5	1.03		•		•
32	32.0	1.2	0.93		•		•
	34.0	1.5	1.22		•		•
	35.0	1.5	1.26		•		•
	38.0	1.2	1.11		•		•
40	38.1	1.6	1.47		•		•
	40.0	1.5	1.45		•		•
40	41.0	1.5	1.50		•		•
	50	50.8	1.6	1.98		•	
51.0		1.2	1.50		•		•
52.0		1.5	1.90	•	•	•	•
53.0		1.5	1.93	•	•	•	•
65	63.5	1.6	2.49		•		•
	70.0	2.0	3.41	•	•	•	•
80	76.1	1.6	3.00		•		•
	85.0	2.0	4.16	•	•	•	•
100	101.6	2.0	5.01		•		•
	104.0	2.0	5.11	•	•	•	•
125	129.0	2.0	6.36	•	•	•	•
150	154.0	2.0	7.61	•	•	•	•
200	204.0	2.0	10.12	•	•	•	•
250	254.0	2.0	12.62	•	•	•	•
300	304.0	2.0	15.12	•	•	•	•

\* Gewichtsangaben sind Richtwerte/Indications are guidelines only

Weitere Abmessungen auf Anfrage/  
Other dimensions on request